

Date: Monday, 15/10/2007 3:11:31 PM  
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
Job Number : 35171  
Estimate Number : 10689  
P.O. Number :  
This Issue : 15/10/2007 S.O. No. :  
Prsht Rev. : NC Part Number : D34543  
First Issue : / / Type : MACHINED PARTS Drawing Number : D3454 REV B  
Previous Run : 33817 Drawing Revision : B  
Written By : Due Date : 22/10/2007 Qty: 50 Um: Each  
Checked & Approved By :  
Comment : est rev. A 05.11.17 new issue EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.0630 f(s)/Unit Total: 2.0160 f(s)  
303 Round Bar .75"  
(M303R0750)  
Batch: 105801 2.6'

20 07/10/16

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL  
1-TURN AS PER FOLIO FA571 & DWG D3454 ,  
FOLIO REV: B  
DWG REV: B  
2-DEBURR AS REQUIRED

20 07/10/16

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

20 07/10/16

53

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

20 07/10/16

53

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
Deburr if necessary.

20 07/10/16

53

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35171

Part Number: D34543

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*JA 07-10-16 (53)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5795*

*607/10/16 (53)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07.10.16 JA*

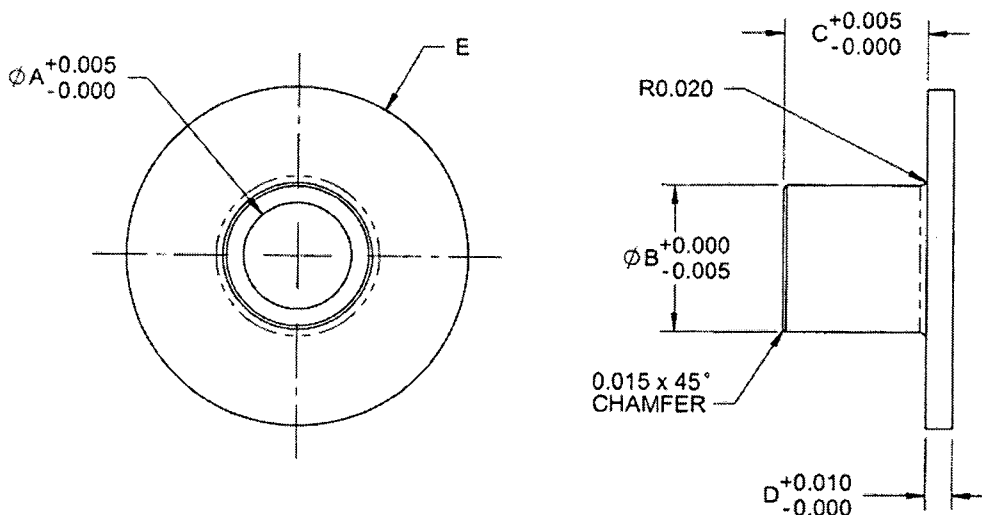
Job Completion



*U 07-10-16*

**DART**

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3454</b>	REV. B SHEET 1 OF 1
DATE <b>05.12.05</b>		TITLE <b>BUSHING</b>	SCALE 2:1
A	05.09.02	NEW ISSUE	
B	05.12.05	REVISE -5/-7	

**RELEASED**05.12.05 *[Signature]**w/o  
35x71***D3454-X****1) SPECIFICATION: D3454-X BUSHING**

DASH No.

WHERE 'X' IS THE SIZE PER THE FOLLOWING TABLE:

DASH No.	A (in)	B (in)	C (in)	D (in)	E (in)
-1	0.316	0.435	0.420	0.060	1.00
-3	0.316	0.435	0.400	0.060	0.75
-5	0.250	0.372	0.400	0.060	0.75
-7	0.250	0.372	0.343	0.060	0.75

**NOTES:**

- 1) MATERIAL: AISI 303 SS ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) IDENTIFY WITH P/N USING FINE POINT PERMANENT MARKER
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010

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